

Work Order ID 134227

Tuesday, July 07, 2015 3:12:00 PM

134227

Page 1

Item ID: D3832-13

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Mesh (Lid)

Start Date: 7/7/2015 Start Qty: 1.00

1

Cust Item ID:

Required Date: 7/7/2015 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLS Date: JUL 07 2015 Tooling:

Date:

Run Start ***NR1***

QC: Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3832	B

100 0.00

100

SHEAR

Shear

Memo

0.04

Shear

1- cut mesh to length and at 27.375" wide, cut outs will be trim on assembly if necessary

1x CC 15-7-8

110 0.00

QC6- Inspect dimensions to drawing

110

QC

Memo

0.00

Quality Control

JUL 08 2015

DAS
24
9-89

120 0.00

Identify as per dwg & Stock Location: W/A***120***

Packaging

Memo

0.00

Packaging

1x CC 15-7-8

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Tuesday, July 07, 2015 3:12:00 PM

Item ID: D3832-13

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Mesh (Lid)

Start Date: 7/7/2015

Start Qty: 1.00

1

Cust Item ID:

Required Date: 7/7/2015

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

MLJ

JUL 08 2015

MLJ JUL 08 2015

Picklist Print

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Work Order ID: 134227

134227

Parent Item: D3832-13

D3832-13

Parent Item Name: Mesh (Lid)

Start Date: 7/7/2015

Required Date: 7/7/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.07.27 AS PER DWG REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	646.2612	17.7176	19			

M304FX0 75-16F

Expanded Metal Flat SS

CC 15-7-8

Location

Loc Qty

Loc Code

WA004

366

M132271

334

M132587

32

WA006

280.2612

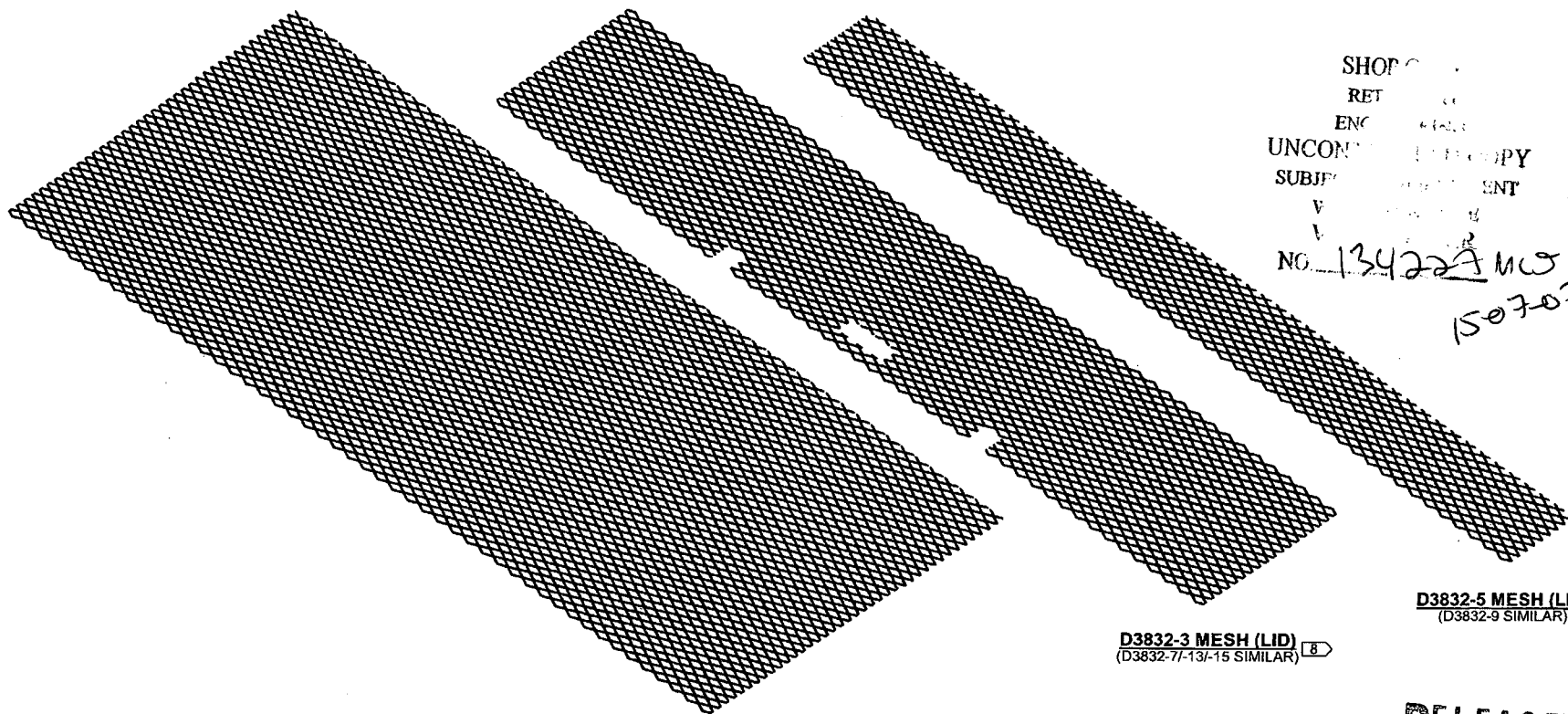
M131107

115.8612

M131629

164.4

19



SHOP
RET
ENC
UNCOM
SUBJ
V
NO. 134227 MC
150707

D3832-5 MESH (LID)
(D3832-9 SIMILAR)

D3832-3 MESH (LID)
(D3832-7/-13/-15 SIMILAR)

D3832-1 MESH (BASE)
(D3832-11 SIMILAR)

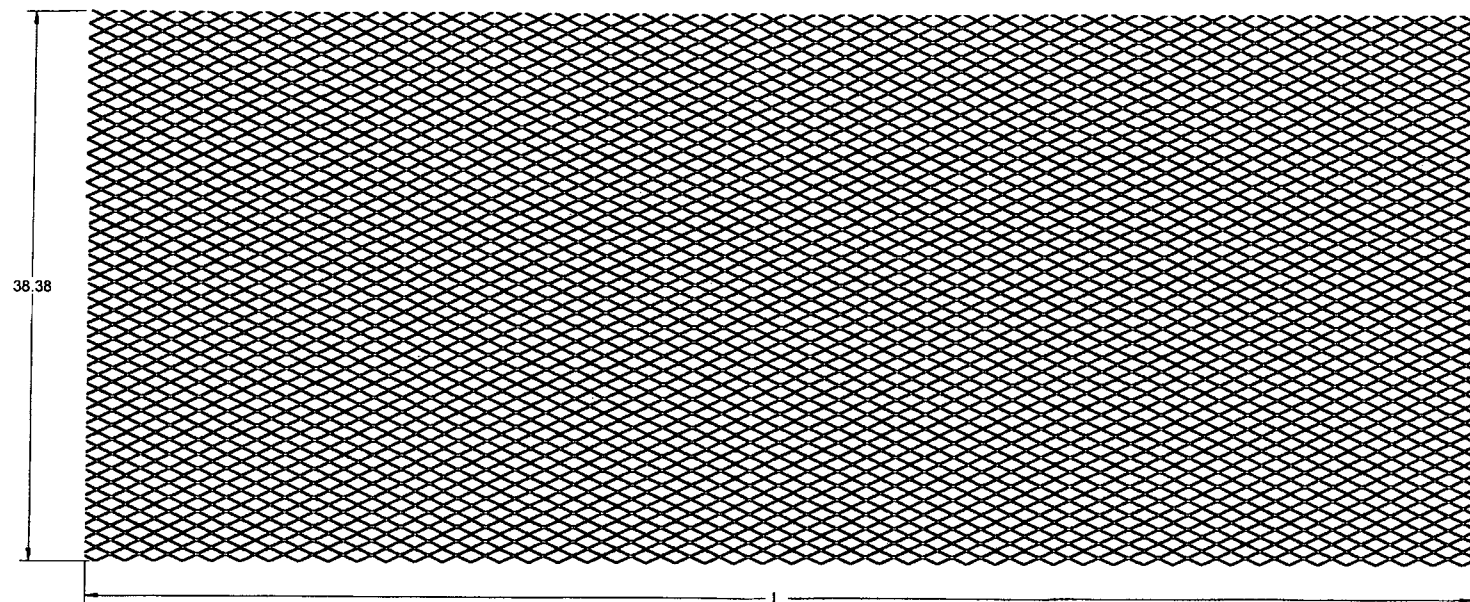
RELEASED
2012-07-16

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: PER APPROPRIATE TABLE
- 8) CUTOUTS IN D3832-3/-7/-13/-15 AT ASSY LEVEL AND SHOWN ON THIS DRAWING FOR REFERENCE ONLY

B	ADDED D3832-7/-8/-11/-13/-15. REASON: PAR10-50.	MB	12.05.17
A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	12.05.17		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3832	REV. B
TITLE MESH (LID)	SCALE NTS
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D3832-X MESH (BASE)

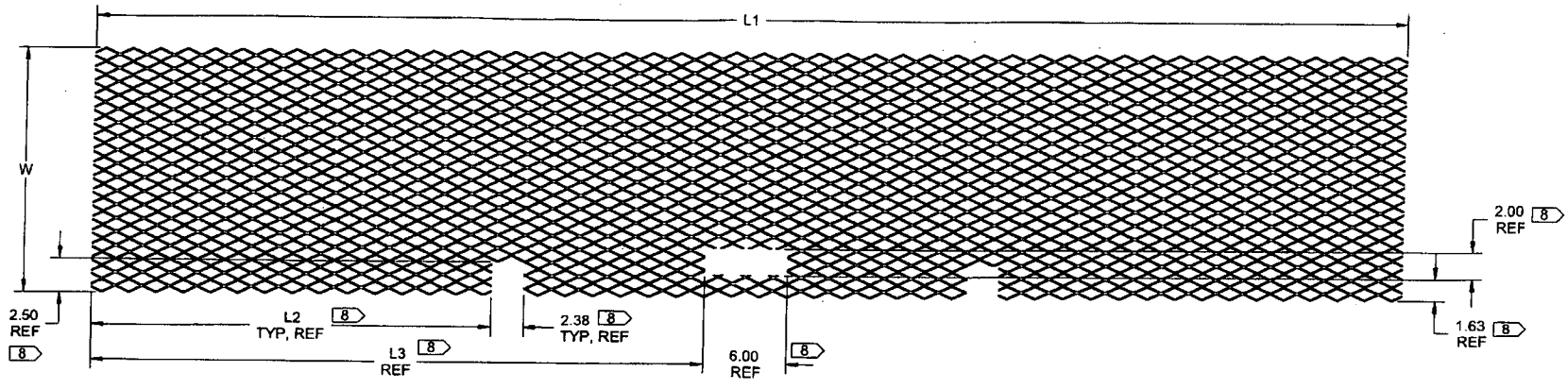
DART PART NUMBER	L	WEIGHT (lbs)
D3832-1	95.50	13.50
D3832-11	56.25	8.00



RELEASED
2012-07-16
WP

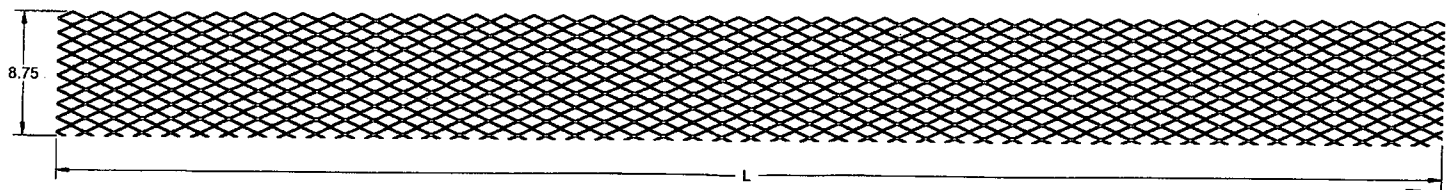
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3832 TITLE MESH (LID) DATE 12.05.17	REV. B
DRAWN			SHEET 2 OF 3
CHECKED			SCALE
MFG. APPR.			NTS
APPROVED			
DE APPR.			

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D3832-X MESH (LID)

DART PART NUMBER	L1	L2	L3	W	WEIGHT (lbs)
D3832-3	95.50	29.31	44.75	18.00	6.25
D3832-7	56.25	9.69	25.13	18.00	3.70
D3832-13	94.80	28.96	44.40	27.00	9.50
D3832-15	55.67	9.40	24.84	27.00	5.60



D3832-X MESH (LID)

DART PART NUMBER	L	WEIGHT (lbs)
D3832-5	95.50	3.08
D3832-9	56.25	1.81

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2012-07-16

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APPROVED		TITLE	SCALE
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